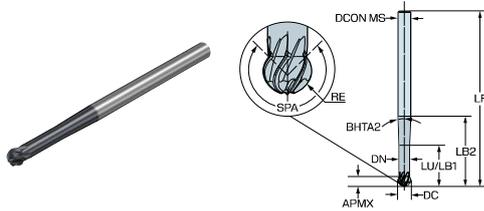


# CoroMill® Plura lollipop, solid carbide end mill for profiling

Optimised for titanium



Common data values

SPA [deg]	FHA [deg]	TCDCON
250	30.00	h6

Metric (mm)

Ordering code				DC [mm]	RE [mm]	ZEFP	APMX [mm]	LU [mm]	LF [mm]	DCON <sub>MS</sub> [mm]	DN [mm]	LB <sub>1</sub> [mm]	LB <sub>2</sub> [mm]
	T2CH	T2CH	T2CH										
	<b>P</b>	<b>M</b>	<b>S</b>										
2L444-0200-TA0600	○	○	●	2.00	1.0	4	1.6	7.00	70.00	6.00	1.6	7.0	14.0
2L445-0300-TA0600	○	○	●	3.00	1.5	5	2.4	10.50	80.00	6.00	2.5	10.5	18.0
2L446-0400-TA0600	○	○	●	4.00	2.0	6	3.2	14.00	80.00	6.00	3.3	14.0	24.0
2L446-0500-TA0600	○	○	●	5.00	2.5	6	3.9	17.50	80.00	6.00	4.1	17.5	30.0
2L446-0600-TA0600	○	○	●	6.00	3.0	6	4.7	21.00	90.00	6.00	4.9	21.0	36.0
2L446-0800-TA0800	○	○	●	8.00	4.0	6	6.3	28.00	100.00	8.00	6.6	28.0	48.0
2L446-1000-TA1000	○	○	●	10.00	5.0	6	7.9	35.00	100.00	10.00	8.2	35.0	60.0

● = First choice ○ = Good choice

Common data values

SPA [deg]	FHA [deg]	TCDCON
250	30.000	h6

Imperial (inch)

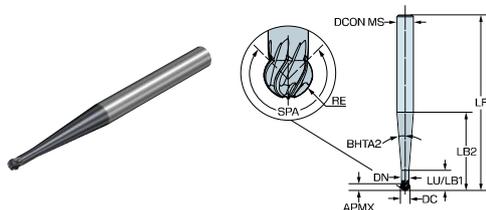
Ordering code				DC [inch]	RE [inch]	ZEFP	APMX [inch]	LU [inch]	LF [inch]	DCON <sub>MS</sub> [inch]	DN [inch]	LB <sub>1</sub> [inch]	LB <sub>2</sub> [inch]
	T2CH	T2CH	T2CH										
	<b>P</b>	<b>M</b>	<b>S</b>										
2L445-0318-TA0635	○	○	●	0.125	0.063	5	0.098	0.437	3.000	0.250	0.102	0.438	0.750
2L446-0476-TA0635	○	○	●	0.188	0.094	6	0.148	0.625	3.000	0.250	0.154	0.625	1.125
2L446-0635-TA0635	○	○	●	0.250	0.125	6	0.197	0.875	3.500	0.250	0.205	0.875	1.500
2L446-0794-TA0794	○	○	●	0.313	0.156	6	0.246	1.125	3.750	0.313	0.256	1.125	1.875
2L446-0953-TA0953	○	○	●	0.375	0.188	6	0.295	1.375	4.000	0.375	0.307	1.375	2.250

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Common data values

SPA [deg]	FHA [deg]	TCDCON
250	30.00	h6

Metric (mm)

Ordering code				DC [mm]	RE [mm]	ZEFP	APMX [mm]	LU [mm]	LF [mm]	DCON <sub>MS</sub> [mm]	DN [mm]	LB <sub>1</sub> [mm]	LB <sub>2</sub> [mm]
	T2CH	T2CH	T2CH										
2L464-0200-TA0600	○	○	●	2.00	1.0	4	1.6	5.00	85.00	6.00	1.6	5.0	20.0
2L465-0300-TA0800	○	○	●	3.00	1.5	5	2.4	7.50	90.00	8.00	2.5	7.5	30.0
2L466-0400-TA0800	○	○	●	4.00	2.0	6	3.2	10.00	90.00	8.00	3.3	10.0	40.0
2L466-0500-TA1000	○	○	●	5.00	2.5	6	3.9	12.50	90.00	10.00	4.1	12.5	50.0
2L466-0600-TA1000	○	○	●	6.00	3.0	6	4.7	15.00	100.00	10.00	4.9	15.0	55.0
2L466-0800-TA1200	○	○	●	8.00	4.0	6	6.3	20.00	110.00	12.00	6.6	20.0	65.0
2L466-1000-TA1600	○	○	●	10.00	5.0	6	7.9	25.00	130.00	16.00	8.2	25.0	80.0

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Common data values

SPA [deg]	FHA [deg]	TCDCON
250	30.000	h6

Imperial (inch)

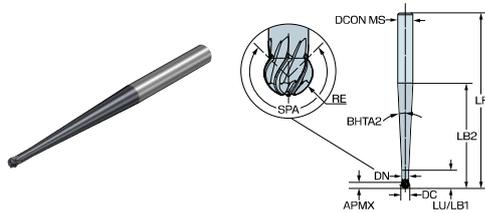
Ordering code				DC [inch]	RE [inch]	ZEFP	APMX [inch]	LU [inch]	LF [inch]	DCON <sub>MS</sub> [inch]	DN [inch]	LB <sub>1</sub> [inch]	LB <sub>2</sub> [inch]
	T2CH	T2CH	T2CH										
2L465-0318-TA0794	○	○	●	0.125	0.063	5	0.098	0.313	3.500	0.313	0.102	0.313	1.250
2L466-0476-TA0953	○	○	●	0.188	0.094	6	0.148	0.437	3.500	0.375	0.154	0.438	1.875
2L466-0635-TA0953	○	○	●	0.250	0.125	6	0.197	0.625	4.000	0.375	0.205	0.625	2.000
2L466-0794-TA1270	○	○	●	0.313	0.156	6	0.246	0.750	4.375	0.500	0.256	0.750	2.500
2L466-0953-TA1588	○	○	●	0.375	0.188	6	0.295	1.000	5.000	0.625	0.307	1.000	3.000

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# CoroMill® Plura lollipop, solid carbide end mill for profiling

Optimised for titanium



Common data values

SPA [deg]	FHA [deg]	TCDCON
250	30.00	h6

Metric (mm)



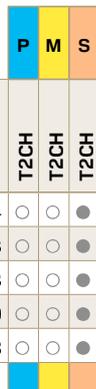
Ordering code	Material			DC [mm]	RE [mm]	ZEFP	APMX [mm]	LU [mm]	LF [mm]	DCON <sub>MS</sub> [mm]	DN [mm]	LB <sub>1</sub> [mm]	LB <sub>2</sub> [mm]
	T2CH	T2CH	T2CH										
2L484-0200-TI0600	○	○	●	2.00	1.0	4	1.6	5.00	95.00	6.00	1.6	5.0	30.0
2L485-0300-TI0800	○	○	●	3.00	1.5	5	2.4	7.50	100.00	8.00	2.5	7.5	45.0
2L486-0400-TI0800	○	○	●	4.00	2.0	6	3.2	10.00	100.00	8.00	3.3	10.0	60.0
2L486-0500-TI1000	○	○	●	5.00	2.5	6	3.9	12.50	105.00	10.00	4.1	12.5	65.0
2L486-0600-TI1000	○	○	●	6.00	3.0	6	4.7	15.00	110.00	10.00	4.9	15.0	70.0
2L486-0800-TI1200	○	○	●	8.00	4.0	6	6.3	20.00	125.00	12.00	6.6	20.0	80.0
2L486-1000-TI1600	○	○	●	10.00	5.0	6	7.9	25.00	160.00	16.00	8.2	25.0	110.0

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Common data values

SPA [deg]	FHA [deg]	TCDCON
250	30.000	h6

Imperial (inch)



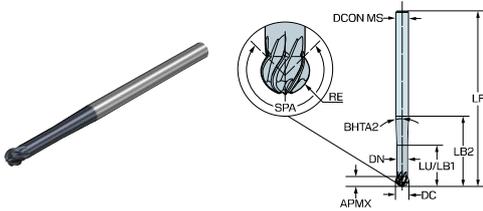
Ordering code	Material			DC [inch]	RE [inch]	ZEFP	APMX [inch]	LU [inch]	LF [inch]	DCON <sub>MS</sub> [inch]	DN [inch]	LB <sub>1</sub> [inch]	LB <sub>2</sub> [inch]
	T2CH	T2CH	T2CH										
2L485-0318-TI0794	○	○	●	0.125	0.063	5	0.098	0.313	4.000	0.313	0.102	0.313	1.875
2L486-0476-TI0953	○	○	●	0.188	0.094	6	0.148	0.437	4.250	0.375	0.154	0.438	2.500
2L486-0635-TI0953	○	○	●	0.250	0.125	6	0.197	0.625	4.500	0.375	0.205	0.625	2.750
2L486-0794-TI1270	○	○	●	0.313	0.156	6	0.246	0.750	5.000	0.500	0.256	0.750	3.125
2L486-0953-TI1588	○	○	●	0.375	0.188	6	0.295	1.000	6.250	0.625	0.307	1.000	4.250

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# CoroMill® Plura lollipop, solid carbide end mill for profiling

Optimised for heat resistant super alloys (HRSA)



Common data values

SPA [deg]	FHA [deg]	TCDCON
250	30.00	h6

Metric (mm)



Ordering code	Material			DC [mm]	RE [mm]	ZEFP	APMX [mm]	LU [mm]	LF [mm]	DCON <sub>MS</sub> [mm]	DN [mm]	LB <sub>1</sub> [mm]	LB <sub>2</sub> [mm]
	R2AH	R2AH	R2AH										
2L444-0200-RA0600	○	●	○	2.00	1.0	4	1.6	7.00	70.00	6.00	1.6	7.0	14.0
2L445-0300-RA0600	○	●	○	3.00	1.5	5	2.4	10.50	80.00	6.00	2.5	10.5	18.0
2L446-0400-RA0600	○	●	○	4.00	2.0	6	3.2	14.00	80.00	6.00	3.3	14.0	24.0
2L446-0500-RA0600	○	●	○	5.00	2.5	6	3.9	17.50	80.00	6.00	4.1	17.5	30.0
2L446-0600-RA0600	○	●	○	6.00	3.0	6	4.7	21.00	90.00	6.00	4.9	21.0	36.0
2L446-0800-RA0800	○	●	○	8.00	4.0	6	6.3	28.00	100.00	8.00	6.6	28.0	48.0
2L446-1000-RA1000	○	●	○	10.00	5.0	6	7.9	35.00	100.00	10.00	8.2	35.0	60.0

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Common data values

SPA [deg]	FHA [deg]	TCDCON
250	30.000	h6

Imperial (inch)



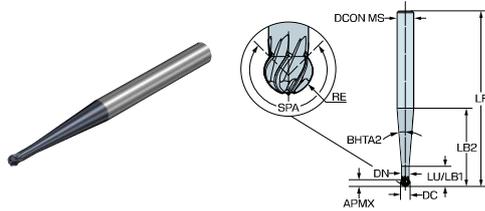
Ordering code	Material			DC [inch]	RE [inch]	ZEFP	APMX [inch]	LU [inch]	LF [inch]	DCON <sub>MS</sub> [inch]	DN [inch]	LB <sub>1</sub> [inch]	LB <sub>2</sub> [inch]
	R2AH	R2AH	R2AH										
2L445-0318-RA0635	○	●	○	0.125	0.063	5	0.098	0.437	3.000	0.250	0.102	0.438	0.750
2L446-0476-RA0635	○	●	○	0.188	0.094	6	0.148	0.625	3.000	0.250	0.154	0.625	1.125
2L446-0635-RA0635	○	●	○	0.250	0.125	6	0.197	0.875	3.500	0.250	0.205	0.875	1.500
2L446-0794-RA0794	○	●	○	0.313	0.156	6	0.246	1.125	3.750	0.313	0.256	1.125	1.875
2L446-0953-RA0953	○	●	○	0.375	0.188	6	0.295	1.375	4.000	0.375	0.307	1.375	2.250

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# CoroMill® Plura lollipop, solid carbide end mill for profiling

Optimised for heat resistant super alloys (HRSA)



Common data values

SPA [deg]	FHA [deg]	TCDCON
250	30.00	h6

Metric (mm)

Ordering code	Material			DC [mm]	RE [mm]	ZEFP	APMX [mm]	LU [mm]	LF [mm]	DCON <sub>MS</sub> [mm]	DN [mm]	LB <sub>1</sub> [mm]	LB <sub>2</sub> [mm]
	R2AH	R2AH	R2AH										
2L464-0200-RA0600	○	●	○	2.00	1.0	4	1.6	5.00	85.00	6.00	1.6	5.0	20.0
2L465-0300-RA0800	○	●	○	3.00	1.5	5	2.4	7.50	90.00	8.00	2.5	7.5	30.0
2L466-0400-RA0800	○	●	○	4.00	2.0	6	3.2	10.00	90.00	8.00	3.3	10.0	40.0
2L466-0500-RA1000	○	●	○	5.00	2.5	6	3.9	12.50	90.00	10.00	4.1	12.5	50.0
2L466-0600-RA1000	○	●	○	6.00	3.0	6	4.7	15.00	100.00	10.00	4.9	15.0	55.0
2L466-0800-RA1200	○	●	○	8.00	4.0	6	6.3	20.00	110.00	12.00	6.6	20.0	65.0
2L466-1000-RA1600	○	●	○	10.00	5.0	6	7.9	25.00	130.00	16.00	8.2	25.0	80.0

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Common data values

SPA [deg]	FHA [deg]	TCDCON
250	30.000	h6

Imperial (inch)

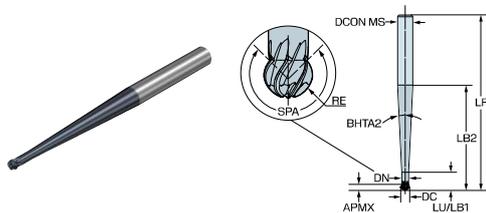
Ordering code	Material			DC [inch]	RE [inch]	ZEFP	APMX [inch]	LU [inch]	LF [inch]	DCON <sub>MS</sub> [inch]	DN [inch]	LB <sub>1</sub> [inch]	LB <sub>2</sub> [inch]
	R2AH	R2AH	R2AH										
2L465-0318-RA0794	○	●	○	0.125	0.063	5	0.098	0.313	3.500	0.313	0.102	0.313	1.250
2L466-0476-RA0953	○	●	○	0.188	0.094	6	0.148	0.437	3.500	0.375	0.154	0.438	1.875
2L466-0635-RA0953	○	●	○	0.250	0.125	6	0.197	0.625	4.000	0.375	0.205	0.625	2.000
2L466-0794-RA1270	○	●	○	0.313	0.156	6	0.246	0.750	4.375	0.500	0.256	0.750	2.500
2L466-0953-RA1588	○	●	○	0.375	0.188	6	0.295	1.000	5.000	0.625	0.307	1.000	3.000

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# CoroMill® Plura lollipop, solid carbide end mill for profiling

Optimised for heat resistant super alloys (HRSA)



Common data values

SPA [deg]	FHA [deg]	TCDCON
250	30.00	h6

Metric (mm)

Ordering code				DC [mm]	RE [mm]	ZEFP	APMX [mm]	LU [mm]	LF [mm]	DCON <sub>MS</sub> [mm]	DN [mm]	LB <sub>1</sub> [mm]	LB <sub>2</sub> [mm]
	R2AH	R2AH	R2AH										
2L484-0200-RI0600	○	●	○	2.00	1.0	4	1.6	5.00	95.00	6.00	1.6	5.0	30.0
2L485-0300-RI0800	○	●	○	3.00	1.5	5	2.4	7.50	100.00	8.00	2.5	7.5	45.0
2L486-0400-RI0800	○	●	○	4.00	2.0	6	3.2	10.00	100.00	8.00	3.3	10.0	60.0
2L486-0500-RI1000	○	●	○	5.00	2.5	6	3.9	12.50	105.00	10.00	4.1	12.5	65.0
2L486-0600-RI1000	○	●	○	6.00	3.0	6	4.7	15.00	110.00	10.00	4.9	15.0	70.0
2L486-0800-RI1200	○	●	○	8.00	4.0	6	6.3	20.00	125.00	12.00	6.6	20.0	80.0
2L486-1000-RI1600	○	●	○	10.00	5.0	6	7.9	25.00	160.00	16.00	8.2	25.0	110.0

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Common data values

SPA [deg]	FHA [deg]	TCDCON
250	30.000	h6

Imperial (inch)

Ordering code				DC [inch]	RE [inch]	ZEFP	APMX [inch]	LU [inch]	LF [inch]	DCON <sub>MS</sub> [inch]	DN [inch]	LB <sub>1</sub> [inch]	LB <sub>2</sub> [inch]
	R2AH	R2AH	R2AH										
2L485-0318-RI0794	○	●	○	0.125	0.063	5	0.098	0.313	4.000	0.313	0.102	0.313	1.875
2L486-0476-RI0953	○	●	○	0.188	0.094	6	0.148	0.437	4.250	0.375	0.154	0.438	2.500
2L486-0635-RI0953	○	●	○	0.250	0.125	6	0.197	0.625	4.500	0.375	0.205	0.625	2.750
2L486-0794-RI1270	○	●	○	0.313	0.156	6	0.246	0.750	5.000	0.500	0.256	0.750	3.125
2L486-0953-RI1588	○	●	○	0.375	0.188	6	0.295	1.000	6.250	0.625	0.307	1.000	4.250

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